



Tolerances

1. Tolerance for width of frame legs and header $\pm 1/32"$.
2. Thickness of frame leg and header $\pm 3/64"$.
3. Length of parts cut to finished length $\pm 1/32"$.
4. Length of parts to be fit in field $+ 1" / - 1/8"$.

Handling and Finishing Instructions

1. Store flat on a level surface in a dry, well ventilated building. Protect with an opaque covering that does not permit light to penetrate to keep the parts clean and avoid discoloration. Covering must allow air circulation. If stored more than one week, all edges must be sealed. Deliver to building site after HVAC system is operating and balanced and plaster or cement is dry.
2. Frames should not be subjected to extreme heat and/or humidity. Relative humidity shall not be less than 25% or greater than 55% and temperatures shall not be less than 50° F or greater than 90° F.
3. Machining for hardware shall not impair the utility or strength of the frame.
4. Seal all edges immediately after field fitting and machining for hardware.
5. Prior to field applied finishes all visible surfaces must be sanded. The finisher must thoroughly sand the frames with 150-grit sandpaper going with the grain direction of the veneer. A hand block shall be used to remove all scuffs, handling marks, raised grain, burnishes and effects of exposure to moisture that may occur during handling, unloading and storage.
6. Some woods, particularly Oak, contain chemicals that react with iron. Do not use steel wool on Oak.
7. Frames prefinished at the factory shall be checked against approved finish sample prior to installation. (Installation of prefinished frames shall constitute acceptance.)
8. Pilot holes must be drilled for all screws that act as attachments. Self-tapping or combination wood/metal screws are not warranted for use on wood frames.

Exclusions

This warranty does not cover:

1. The appearance of field finished frames.
2. Natural variations in the color, texture, character or cut of the wood.
3. Doors that are improperly hung and door frames that are not plumb.
4. Normal wear and tear including wear-through of the finish.
5. Frames that are not stored as outlined in the Handling and Finishing Instructions.

Exterior Openings

An exterior opening is defined as one that is not being uniformly controlled on both sides for temperature and relative humidity.

Eggers will not quote exterior frames.



Stile & Rail Doors, Door Frames,
Plywood, Veneered Components

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