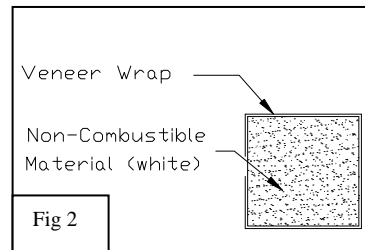
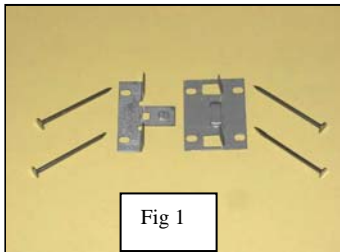




1. These doors are supplied with the lite cutout pre-machined by Eggers Industries. The perimeter of the cutout is machined with recessed pockets for 2-part metal glazing clips. The glazing clips and their nails (Fig 1), together with the bead nails, will be sent loose as an accessory kit. The veneer-wrapped glazing bead (Fig 2) will be supplied mitered, and tacked into the opening.

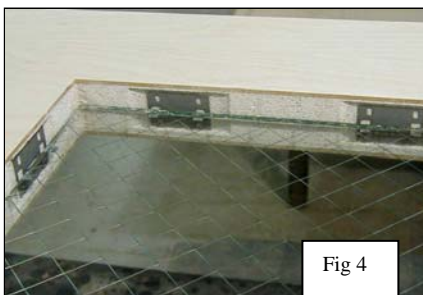
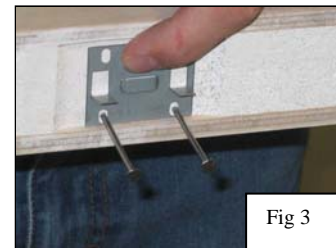


2. Carefully remove the wood bead from the lite opening. The glazing clip pockets are roughly centered within the door thickness.
3. Lay the door flat, taking care to protect the surface from marring.

4. Position the rectangular half of the glazing clip, with the tabs down, being sure it is centered within the door thickness. Secure it using two of the 1-9/16" long 4d nails inserted through the holes below the tabs (Fig 3). Where nails are hand driven into blocking, pre-drilling with a 5/64" bit is required.

Caution: These clips are directional, insure correct positioning of the clips before beginning to nail them into place.

Note: Clips are required in all of the machined pockets.



5. After installing the rectangular half of all of the clips in all of the pockets, position the glazing in the opening, resting it against the clip tabs (Fig 4).

6. Install the second part of the clips by inserting the "tongue" into the raised slot until the locking tab engages (Fig 5).

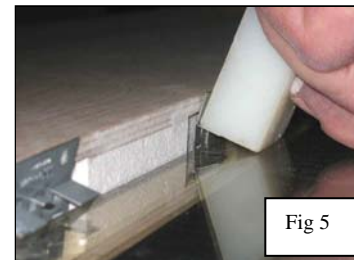




Fig 6

- Secure the second part of the clip to the cutout using two additional 1-9/16" nails. These nails should extend through the overlapping holes in both halves of the clips (Fig 6).

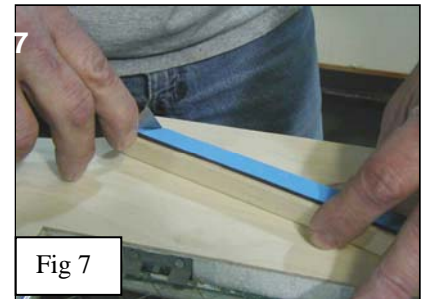


Fig 7

- Attach double sided glazing tape to the back of the veneer wrapped bead, trimming it to match the mitered corners (Fig 7).

- Position the wood bead in the cutout. The recess (down-set) of the beads will vary from door to door due to "tolerance stacking" of the door, wood bead and glazing dimensions. Because of this, the wood beads have been profiled to allow a nominal 1/32" recess after the glazing tape has been applied. If the recess is greater than this, thicker glazing tape may be used.

- After satisfactorily positioning the glazing bead in the opening, secure it using one two-inch nail (6d finish supplied or 16-gauge trim) centered between adjacent clips and at each end of the bead (Fig 8). **Note:** For hand nailing, pre-drilling the bead and any blocking material the nails will engage using a 5/64" bit is required.

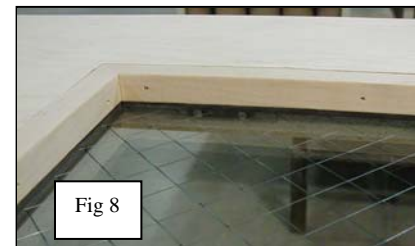


Fig 8

- Flip the door over and repeat steps 8, 9 and 10.
- Putty and sand all nail holes before finishing.



Eggers Industries

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